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Our experimental potato storage facility in Québec (Canada).

## RESIDUES ARE NOT WASTE!

### Transforming Potato By-Products into Next-Generation Packaging

Worldwide, potato storage and processing generate significant losses from culling, shrinkage, sprouting, and quality defects. These side streams create large volumes of underused biomass, representing both economic losses and environmental burdens. Most remain untapped, despite their strong potential as renewable feedstock for bio-based materials and circular innovation.

#### [PROJECT OBJECTIVE]

Identify available potato residues and convert them into molded-fiber packaging prototypes.

#### [KEY RESEARCH AREAS]

##### Process Adaptation

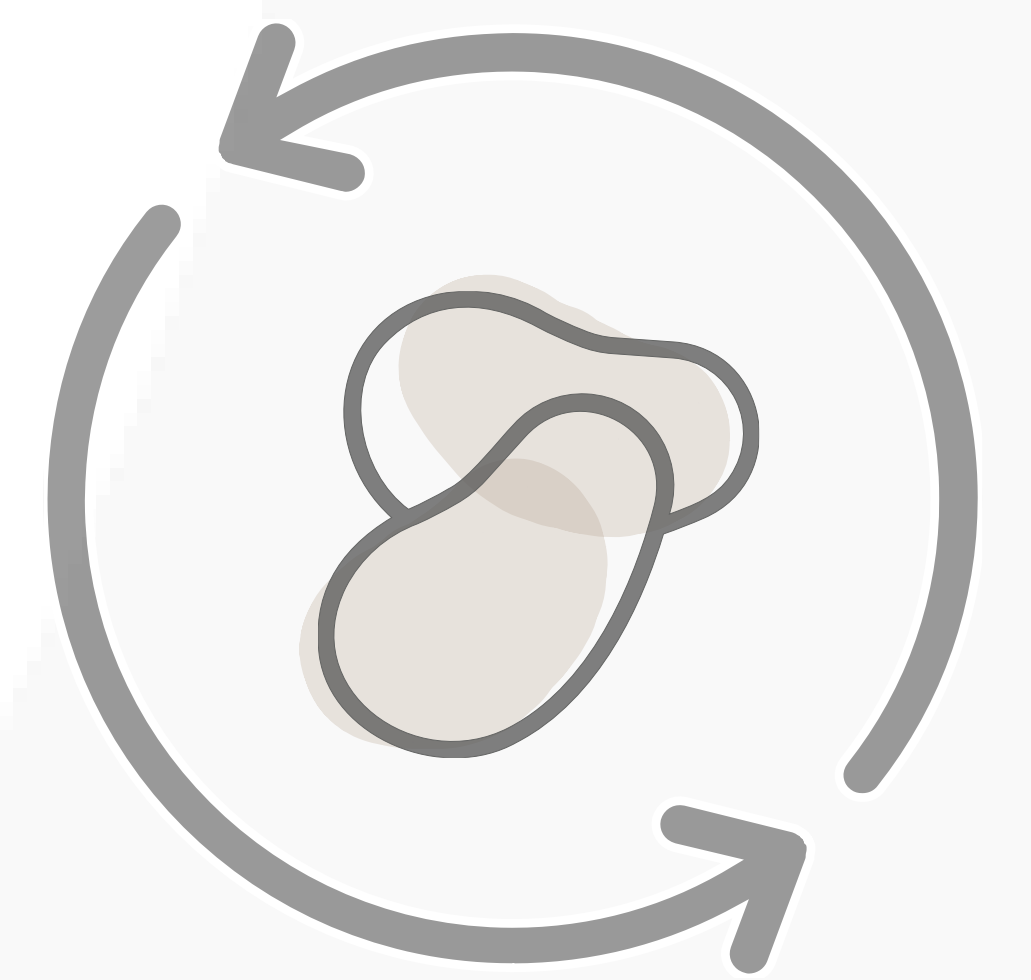
- Extracting starch as a natural binder
- Incorporating residues into fiber recipes
- Forming molded fiber packaging

##### Environmental Valorization

- Reusing process whitewater
- Assessing soil amendment potential
- Evaluating water retention properties

##### Value Chain Development

- Mapping residue streams
- Linking industry stakeholders
- Initiating circular pathways



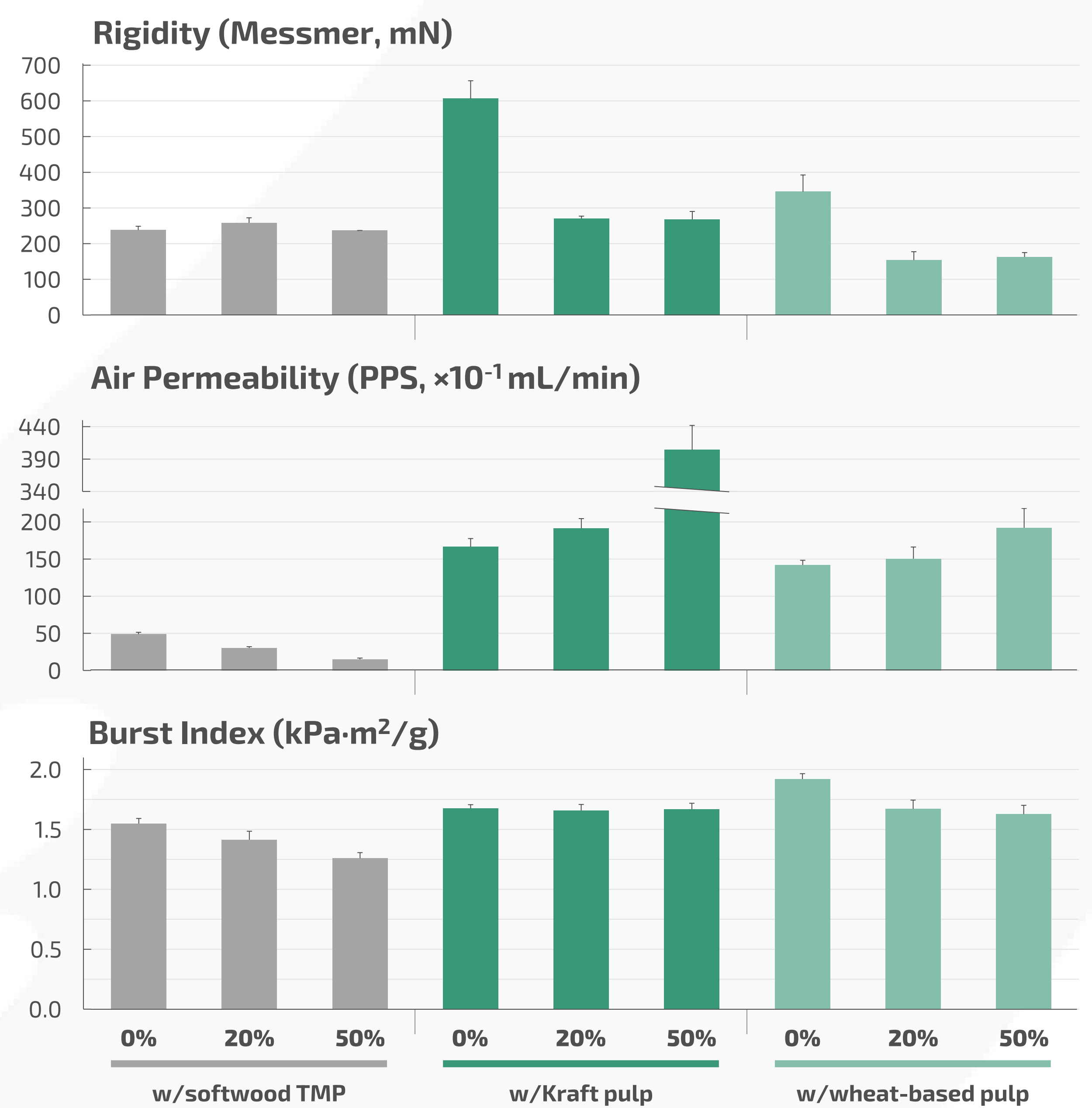
#### POTATO RESIDUE VALORIZATION WORKFLOW

Overview of the step-by-step process used to convert potato residues into molded-fiber materials.



#### MECHANICAL AND FUNCTIONAL PERFORMANCE

Evaluation of key mechanical and functional properties of laboratory sheets.



Measured properties of laboratory sheets prepared with 0%, 20%, and 50% potato residues in different fiber matrices. Data are shown as mean ± SE.

#### [RESULTS]



Molded trays containing 25% tubers and molded plates containing 10% peels, produced using a TMP-based formulation.

##### Fit for Purpose

Potato residues can be incorporated at up to 50% depending on the fiber matrix..

While mechanical properties vary across formulations, overall strength is maintained and air permeability increases, making these materials well suited for lightweight and breathable molded fiber packaging.

#### [NEXT STEPS]

##### Closing the Loop

Ongoing work focuses on valorizing process whitewater, including its evaluation as a soil amendment and its potential use as a water-retention agent, supporting the circular use of process by-products.

